



Custom  
Sizes

Plastic Storage  
Case

Tamper  
Plate

Cavity  
Plate

Serial #  
(on underside)

### Makes 96 Rapid Dissolve Tablets

- Tablet takes approximately 30 seconds to dissolve when placed on the tongue.
- Cavity Plate made from Teflon® coated hard anodized aluminum for easier tablet release.
- Tamper Plate made from hard anodized aluminum.
- Plastic storage case included to protect plates from damage.
- Anodized parts discolor in automatic dishwashers and are engraved not for dishwasher use to prevent operator error.
- Serial # marked for US DEA compliance.

Visit [www.torpac.com](http://www.torpac.com) for more information

### Instructions Overview



Prepare powder blend using commercially available bases. Spread powder using a hard rubber spatula. Remove excess powder. Compress powder with Tamper Plate. Add remaining powder and tamp until no excess powder remains. Place Cavity Plate in hot air or conventional oven. Remove Cavity Plate from oven and let cool. Place Tamper Plate, pins facing down, on Cavity Plate. Turn over both plates and tap on Cavity Plate using fist. Tap as many times as required to free tablets from Cavity Plate and let sit on Tamper Plate for 15 minutes. Tablets are now ready for packaging in blister pack or similar container.

### Specifications & Ordering

Item #	X-RDTM
Cavity Volume	1ml
Cavity Diameter	Upper: 0.559" (14.2mm) Lower: 0.496" (12.6mm)
Cavity Height	0.295" (7.5mm)
Tablet Weight*	750 mg
Mold Dimensions inches	13.0 x 9.3 x 0.8
Mold Dimensions cms	33.0 x 23.5 x 2.2
Mold Weight	7.37 lbs (3.35kg)
Price	\$650.00

\*based on density of 0.75g/ml

May be used with commercially available bases.

PCCA Rapid Dissolve Tablet Powder™ Base (PCCA #30-3269). Add a sweetener and flavor.

Medisca Medi-RDT Base 2772. Add a sweetener and flavor.

Fagron Rapid Dissolve Tablet Powder Sugar-Free (Fagron # 800437)

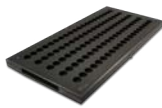
### Cleaning on reverse

ProMolds by ProFiller

Designed & Manufactured by:



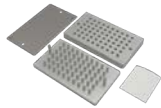
ProMold TTM



ProMold TLM



ProMold RMS



ProMold MAT

**TORPAC®**

[www.torpac.com](http://www.torpac.com)  
[info37@torpac.com](mailto:info37@torpac.com)

US - T: +1-973-244-1125 F: +1-973-244-1365  
333 US 46, Fairfield, NJ 07004, USA

EU - T: +31-6-30-93-65-27  
Jan Campertstraat 19, 6416 SG Heerlen,  
The Netherlands.

## Cleaning

**Separate Cavity Plate and Tamper Plate before cleaning.**

**Automatic Dishwasher Restrictions:** Anodized aluminum (both silver & hard anodized) may be cleaned in an automatic dishwasher on rinse cycle only. Automatic dishwasher detergents can discolor anodized aluminum.

**Cleaning Agents:** We recommend household dishwashing liquid. Do not use acidic, caustic or abrasive cleaning materials.

**Cleaning Wipes:** Do not use abrasive cloth or steel wool. Use only soft cloths, sponges, plastic brushes, or nylon pads.

**Isopropyl Alcohol Cleaning or Drying:** May be cleaned with isopropyl alcohol. Wipe with a cloth dipped in isopropyl alcohol, then immediately wipe dry with a clean cloth.

**Hot Air Drying:** May be dried in a hot air oven or using a portable hair dryer

**Autoclave:** Metal parts are autoclave safe.



## ProFiller®

Hand-Held systems in 100, 120 & 300 holes



1100



1120



3600



Bench-Top Filler  
300 holes



Choose your  
Orienter



Hand-Held Orienter  
3700 / 3700OE



European Style  
Orienter 3800



Automatic  
Orienter X900

Fastest & easiest to use capsule filling systems. Output from 2000-14000 capsules/hour in sizes 000-5, 00el-2el and AAA-D.

## ProMixer™

Mixers from 130ml to 10L. A 3-Axis 2L manual shaker-mixer that uses rotation, translation and inversion. Motor driven mixers in two sizes and a selection of drum and V-shells.



3-Axis Mixer



750



10L



V-Shells  
220ml-5L



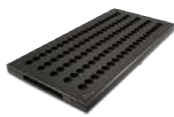
Drum Shell  
130ml-10L

## ProMold™

Anodized Aluminum molds. Available in standard & custom sizes.



TTM  
Tablet & Triturate



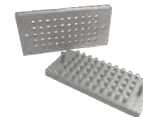
TLM  
Troche & Lozenge



RDTM  
Rapid Dissolve Tablet



RSM  
Rocket Suppository

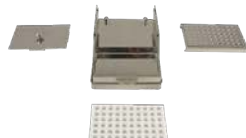


ATM  
Animal Treat

## Other Equipment



ProTRM™  
Three Roll  
Ointment Mill



ProCoater™  
For enteric film & coating  
of capsules & caplets



ProFunnel™  
Funnel for precision  
capsule filling on a balance



ProCounters  
Divide 300 capsules into  
batches of 30, 60 or 100