# Profil CAPSULE FILLING SYSTEM For Use in R&D · Pharmacy Compounding · Dietary & Nutritional Supplements · Clinical Studies

## THE PROFILL CAPSULE FILLING SYSTEM IS DESIGNED FOR THE PROFESSIONAL:

35% faster than other 100 hole systems based on a patent pending design.

> Fully equipped for one capsule size. Change parts are available to fill additional capsule sizes (see inset).

> > Fill weights within +/-5-7% of mean (average) based on using pre-measured powder for each batch & tamping. Complies with US & International Pharmacopoeias.

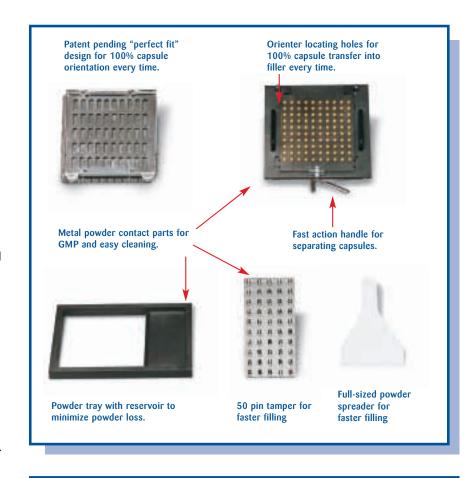
> > > Includes 50-pin tamper and powder tray with reservoir.

Easy cleaning & high GMP as powder contact parts are stainless steel & anodized aluminum.

Double-blind capsules & tablets faster using patent pending design & optional tablet inserter.

Very simple to operate. See reverse or capsuleworld.com for on-line video.

Options: tablet/caplet inserter, powder tray with sliding gate to fill less than 100 capsules/batch & maintenance kit (see reverse).



### **PROFILL CHANGE PARTS**



Change parts, ordered separately, allow you to fill up to three capsule sizes on one Profill system. Parts snap-in place without tools or adjustments.

000	<b>→</b>	N/A
00	<b>→</b>	0 & 1
0	<b>→</b>	00 & 1
1 L*	<b>→</b>	00 & 00
1 S*	<b>→</b>	2 & 3
2	<b>→</b>	1 & 3
3	<b>→</b>	1 & 2
4	<b>→</b>	5
5	<b>→</b>	4

**Order Change** 

parts to fill

capsule sizes

Capsule Size

Of Your

**Profill System** 

- Tip: For Size 1 capsules you can select from two systems:
  - "1 L" can also fill Size 00 and 0 capsules.
  - "1 S" can also fill size 2 and 3 capsules.

#### VIDEO INCLUDED!



TORPAC®

www.torpac.com email:profill@torpac.com Tel: 1-973-244-1125 Fax: 1-973-244-1365 333 Route 46, Fairfield, NJ 07004, USA **Special Capsules & Capsule Machinery** 

## Profill Capsule Filling System / Quick Start Guide





1. Pour 50+ capsules onto Orienter and shake back and forth moving capsules into slots.



2. Lift gate and pour off excess capsules.



3. Open Filler locking plate and place the Orienter locating feet in the holes on the Filler marked "I".



4. Push the sliding portion of the Orienter to the left to drop capsules into the Filler.



5. Remove Orienter. Capsules are in every second row of the Filler.



6. To fill remaining rows, repeat steps 1-4 except this time align the Orienter locating feet in the holes marked "II".



7. Close the Filler locking plate and slide clamp to secure. Place thumb on the thumb post and squeeze the cam lever to secure bodies in the Filler.



8. To separate capsules, press thumbs down on Filler handles while lifting capsule tray up with fingers. After separation, release cam lever to drop capsule bodies flush with Filler.



9. Place powder tray on Filler using locating pins and pour out premeasured powder.



**10**. Use the powder spreader to move powder so it falls into the capsule bodies. Push excess powder onto reservoir.



**11**. Use tamper to pack capsules. Then spread the remaining powder from reservoir into bodies. All the bodies are now filled. Remove powder tray.



12. Place capsule tray back onto Filler. To lock capsules, push down on locking plate with thumbs while pulling up on lifting plate (not visible) with fingers.



A smaller capsule size Orienter or an optional tablet filling attachment (not shown) can fit directly on the filler after the cap tray is removed. More on capsuleworld.com.



Maintenance Kit includes all recommended cleaning supplies and spare parts.

